

## SPECIFICATION FOR APPROVAL

Customer.				
Description. DC BLOWER				
Part No	_ REV			
Delta Model No. KFB1748VHT-CN	REV. 01			
Sample Issue No				
Sample Issue Date. AUG.01 2016				
PLEASE SEND ONE COPY OF T	HIS SPECIFICATION BACK			
AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-				
ARRANGMENT.				
APPROVED BY:				
DATE :				

DELTA ELECTRONICS, INC. TAOYUAN PLANT 252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE TAOYUAN SHIEN, TAIWAN, R.O.C. TEL:886-(0)3-3591968 FAX:886-(0)3-3591991

## DELTA ELECTRONICS, INC. 252, SHANG YING ROAD, KUEI SAN TAOYUAN HSIEN 333, TAIWAN, R. O. C.

# SPECIFICATION FOR APPROVAL

TEL: 886-(0)3-3591968 FAX: 886-(0)3-3591991

Customer:			
Description:	DC BLOWER		
Customer P/N:		REV:	
Delta Model NO.:	KFB1748VHT-CN	Delta Safety Model NO.: KFB1748VH	T
Smaple Rev:	01	Issue NO:	
Sample Issue Date	 9:	Quantity:	PCS

#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS CENTRIFUGAL BLOWER.

#### 2. CHARACTERS:

ITEM	DESCRIPTION	
RATED VOLTAGE	48.0 VDC	
OPERATION VOLTAGE	36.0-57.0 VDC	
INPUT CURRENT	0.72 (MAX. 0.86) A	
	(SAFETY CURRENT ON LABEL: 1.36 A)	
INPUT POWER	34.56 (MAX. 41.28) W	
SPEED	3100 R.P.M. ± 10%	
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	8.973 (MIN. 8.076) M <sup>3</sup> /MIN. 316.88 (MIN. 285.19) CFM	
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	$35.540$ (MIN. $28.787$ ) mmH $_20$ $1.422$ (MIN. $1.152$ ) inchH $_20$	
ACOUSTICAL NOISE (AVG.)	66.0 (MAX. 70.0) dB-A	
INSULATION TYPE	UL:CLASS A	

(continued)

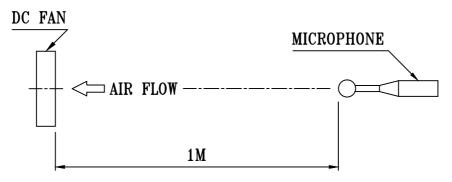
PART NO:

DELTA MODEL: KFB1748VHT-CN

ı +	 	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN PILLOW AND (+) TERMINAL)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN PILLOW AND (+) TERMINAL)	
EXTERNAL COVER	OPEN TYPE	
LIFE EXPECTANCE (L10) AT LABEL VOLTAGE	70,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.	
ROTATION	COUNTERCLOCKWISE VIEW FROM NAME PLATE SIDE	
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR	
LEAD WIRE	UL 1430 -F- AWG #22  RED WIRE POSITIVE (+)  BLACK WIRE NEGATIVE (-)  YELLOW WIRE (-PWM)  BLUE WIRE (-F00)	

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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PART NO:	
DELTA MODEL: KFB1748VHT-CN	
3. MECHANICAL:	
3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. PILLOW	ALUMINUM
3-3. IMPELLER	PLASTIC BROWN UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	670 GRAMS
3-6. SALT FOG TEST COMPLY	GR487
3-7. INGRESS PROTECTION RATE	IP54
4. ENVIRONMENTAL:	
4-1. OPERATING TEMPERATURE	10 TO +70 DEGREE C
4-2. STORAGE TEMPERATURE	40 TO +75 DEGREE C
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH
5. PROTECTION:	

#### 5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

#### 5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

### 6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

#### 7. PRODUCTION LOCATION

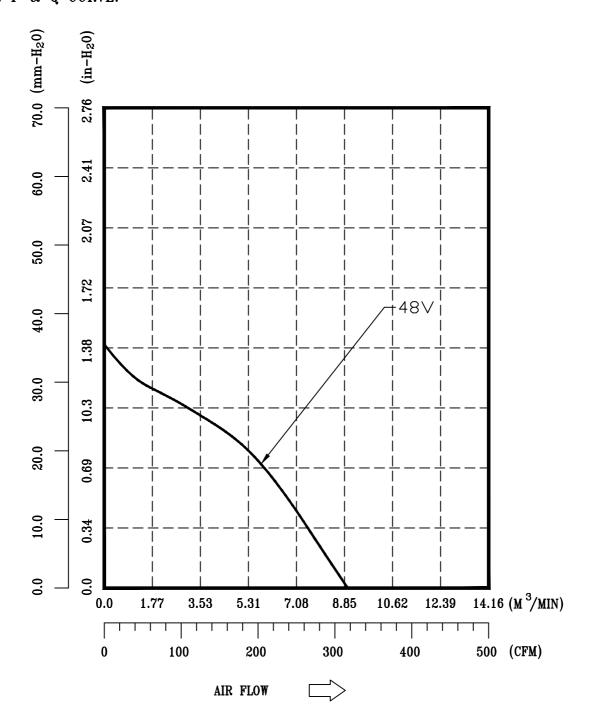
7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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PART NO:

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8. P & Q CURVE:



\* TEST CONDITION: INPUT VOLTAGE ----- OPERATION VOLTAGE TEMPERATURE ----- ROOM TEMPERATURE HUMIDITY ------ 65%RH

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#### 9. DIMENSION DRAWING:

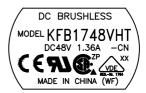
#### LABEL:

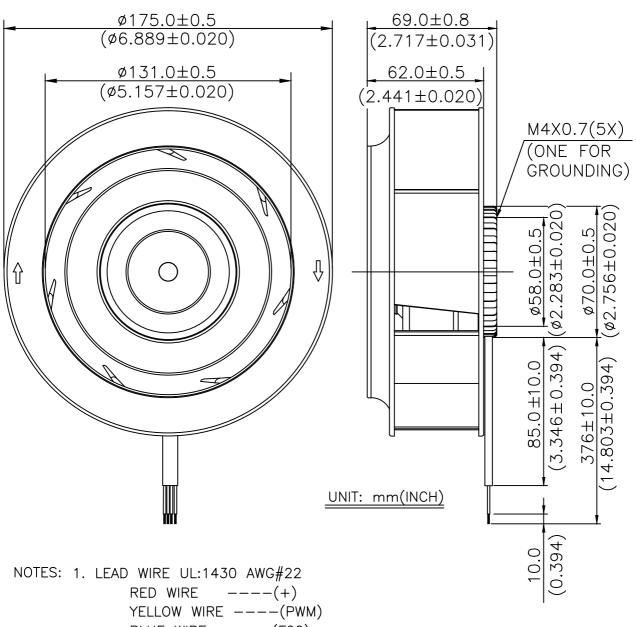


OR



OR





BLUE WIRE ---(F00)

BLACK WIRE ---(-)
2. THIS PRODUCT IS ROHS COMPLIANT

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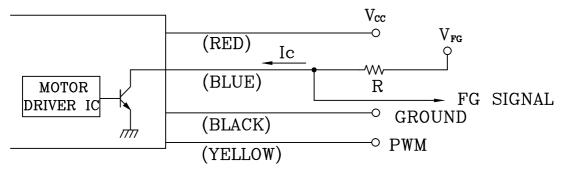
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## 10. FREQUENCY GENERATOR (FG) SIGNAL:

#### 1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



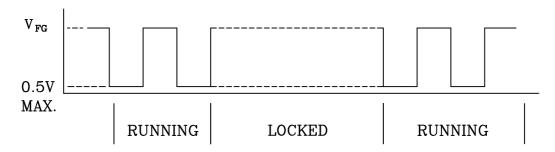
CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM"+" LEAD WIRE & "-" LEAD WIRE.

#### 2. SPECIFICATION:

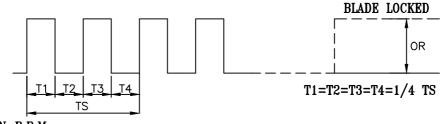
 $V_{rg} = 57.0V \text{ MAX}. \quad I_c = 10\text{mA} \text{ MAX}.$ 

 $V_{\text{ce}}\!=\!~0.5V~\text{MAX}.~~R~\geq~V_{\text{fg}}\big/I_{\text{c}}$ 

## 3. FREQUENCY GENERATOR WAVEFORM:



#### 2 PULSES PER ROTATION



N=R.P.M TS=60/N(SEC)

\*VOLTAGE LEVEL AFTER BLADE LOCKED

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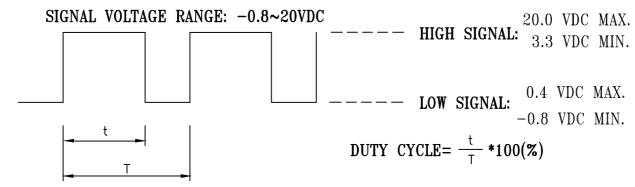
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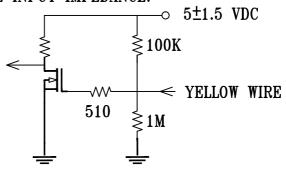
11. PWM CONTROL SIGNAL: (AT RATED VOLTAGE 48V; 25 DEGREE C)



- PWM SIGNAL WITH 10 VDC TTL OR CMOS LEVELS. THE PREFERRED OPERATING POINT FOR THE FAN IS 1KHZ, AND DUTY CYCLE FORM 0% TO 100%.
- AT 48V, 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 48V, 0% DUTY CYCLE, THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT DC48V 1KHZ 20% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .
- 12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE 48V; 25 DEGREE C; PWM SIGNAL WITH 10 VDC TTL OR CMOS LEVELS & 1KHZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) TYP.
100	3100±10%	0.72
50	1700±200	0.21
0	0	0.02

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



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# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$  or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009