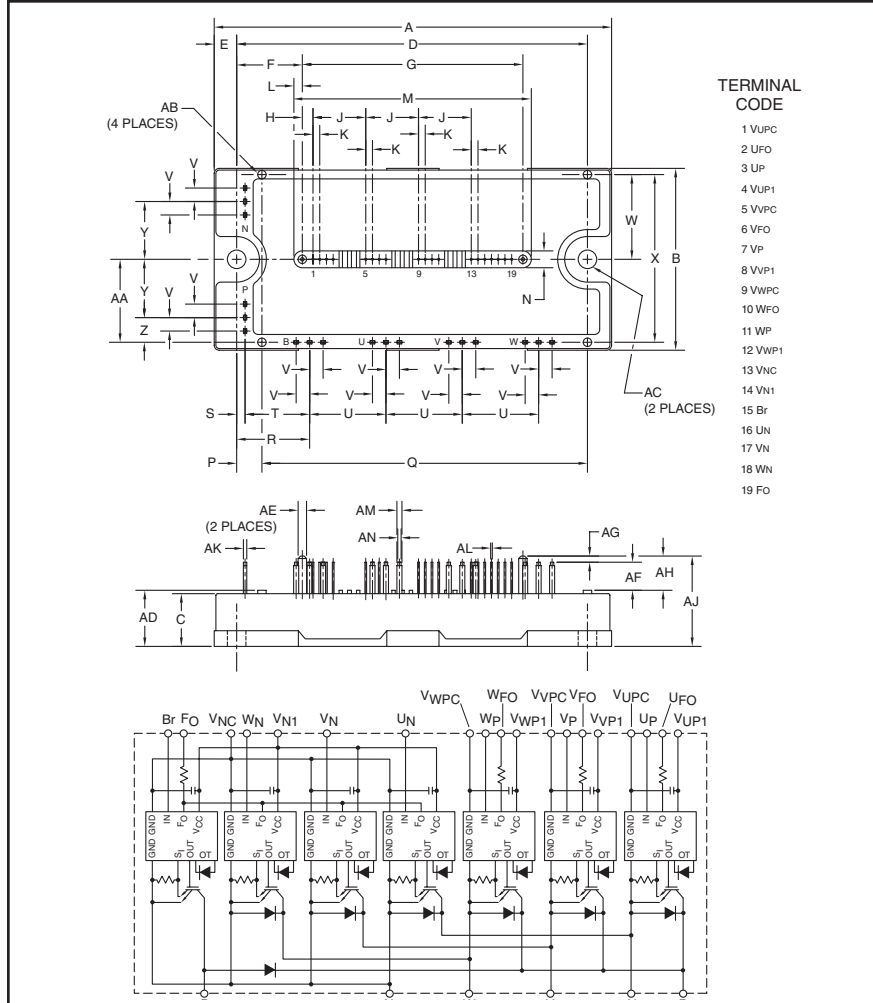
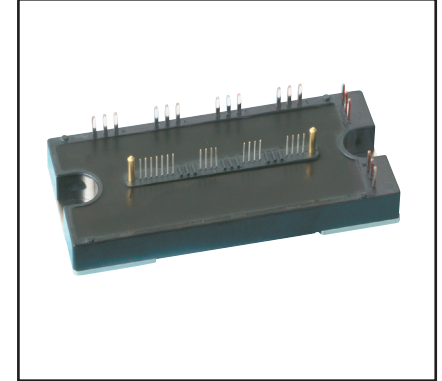


### Intellimod™ L1-Series Three Phase IGBT Inverter + Brake 25 Amperes/1200 Volts



**TERMINAL CODE**

- 1 VUPC
- 2 UFO
- 3 UP
- 4 VUP1
- 5 VVPC
- 6 VFO
- 7 VP
- 8 VWP1
- 9 VVPC
- 10 WFO
- 11 WP
- 12 VWP1
- 13 VNC
- 14 VN1
- 15 Br
- 16 UN
- 17 VN
- 18 WN
- 19 FO



#### Description:

Powerex Intellimod™ Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free-wheel diode power devices.

#### Features:

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
  - Short Circuit
  - Over Temperature Using On-chip Temperature Sensing
  - Under Voltage
- Low Loss Using Full Gate CSTBT™ IGBT Chip

#### Applications:

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

#### Ordering Information:

Example: Select the complete part number from the table below -i.e. PM25RL1B120 is a 1200V, 25 Ampere Intellimod™ Intelligent Power Module.

Type	Current Rating Amperes	V <sub>CEs</sub> Volts (x 10)
PM	25	120

#### Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters	Dimensions	Inches	Millimeters
A	4.72	120.0	V	0.16	4.0
B	2.17	55.0	W	1.01	25.75
C	0.63	16.0	X	2.00	50.75
D	4.17	106.0	Y	0.69	17.5
E	0.28	7.0	Z	0.30	7.5
F	0.78	19.75	AA	0.98	25.0
G	2.62	66.5	AB	0.10 Dia.	Dia. 2.5
H	0.13	3.25	AC	0.22 Dia.	Dia. 5.5
J	0.63	16.0	AD	0.67	17.0
K	0.08	2.0	AE	0.10 Dia.	Dia. 2.5
L	0.10	2.5	AF	0.33	8.5
M	2.81	71.5	AG	0.08	2.0
N	0.20	5.0	AH	0.41	10.5
P	0.31	7.75	AJ	1.08	27.5
Q	3.87	98.25	AK	0.04	1.0
R	0.87	22.0	AL	0.02 Sq.	Sq. 0.5
S	0.10	2.5	AM	0.06	1.5
T	0.77	19.5	AN	0.04	1.0
U	0.91	23.0			

**PM25RL1B120**  
**Intellimod™ L1-Series**  
**Three Phase IGBT Inverter + Brake**  
 25 Amperes/1200 Volts

**Absolute Maximum Ratings,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	PM25RL1B120	Units
Power Device Junction Temperature	$T_j$	-20 to 150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to 125	$^\circ\text{C}$
Mounting Torque, M5 Mounting Screws	—	31	in-lb
Mounting Torque, M5 Main Terminal Screws	—	31	in-lb
Module Weight (Typical)	—	380	Grams
Supply Voltage, Surge (Applied between P - N)	$V_{\text{CC(surge)}}$	1000	Volts
Self-protection Supply Voltage Limit (Short Circuit protection Capability)*	$V_{\text{CC(prot.)}}$	800	Volts
Isolation Voltage, AC 1 minute, 60Hz Sinusoidal	$V_{\text{ISO}}$	2500	Volts

**IGBT Inverter Sector**

Collector-Emitter Voltage ( $V_D = 15\text{V}$ , $V_{\text{CIN}} = 15\text{V}$ )	$V_{\text{CES}}$	1200	Volts
Collector Current ( $T_C = 25^\circ\text{C}$ ) (Note 1)	$\pm I_C$	25	Amperes
Peak Collector Current ( $T_C = 25^\circ\text{C}$ )	$\pm I_{\text{CP}}$	50	Amperes
Collector Dissipation ( $T_C = 25^\circ\text{C}$ ) (Note 1)	$P_C$	128	Watts

**IGBT Brake Sector**

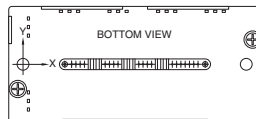
Collector-Emitter Voltage ( $V_D = 15\text{V}$ , $V_{\text{CIN}} = 15\text{V}$ )	$V_{\text{CES}}$	1200	Volts
Collector Current ( $T_C = 25^\circ\text{C}$ ) (Note 1)	$\pm I_C$	25	Amperes
Peak Collector Current ( $T_C = 25^\circ\text{C}$ )	$\pm I_{\text{CP}}$	50	Amperes
Collector Dissipation ( $T_C = 25^\circ\text{C}$ ) (Note 1)	$P_C$	128	Watts
Diode Forward Current	$I_F$	25	Amperes
Diode Rated DC Reverse Voltage ( $T_C = 25^\circ\text{C}$ )	$V_{\text{R(DC)}}$	1200	Volts

**Control Sector**

Supply Voltage (Applied between $V_{\text{UP1-VUPC}}$ , $V_{\text{VP1-VVPC}}$ , $V_{\text{WP1-VWPC}}$ , $V_{\text{UN1-VNC}}$ )	$V_D$	20	Volts
Input Voltage (Applied between $U_P-V_{\text{UPC}}$ , $V_P-V_{\text{VPC}}$ , $W_P-V_{\text{WPC}}$ , $U_N-V_N-W_N-Br-V_{\text{NC}}$ )	$V_{\text{CIN}}$	20	Volts
Fault Output Supply Voltage (Applied between $U_{\text{FO-VUPC}}$ , $V_{\text{FO-VVPC}}$ , $W_{\text{FO-VWPC}}$ , $F_O-V_{\text{NC}}$ )	$V_{\text{FO}}$	20	Volts
Fault Output Current ( $U_{\text{FO}}$ , $V_{\text{FO}}$ , $W_{\text{FO}}$ , $F_O$ Terminals)	$I_{\text{FO}}$	20	mA

\* $V_D = 13.5 \sim 16.5\text{V}$ , Inverter Part,  $T_j = 125^\circ\text{C}$

Note 1:  $T_C$  (under the chip) Measurement Point



Arm Axis	UP		VP		WP		UN		VN		WN		Br	
	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi
X	27.0	27.0	66.9	66.9	86.5	86.5	39.2	33.2	54.3	60.7	73.9	80.3	20.0	21.8
Y	-7.0	-0.2	-7.0	-0.2	-7.0	-0.2	4.0	4.8	4.0	4.8	4.0	4.8	-7.0	5.8

**PM25RL1B120**  
**Intellimod™ L1-Series**  
**Three Phase IGBT Inverter + Brake**  
 25 Amperes/1200 Volts

**Electrical and Mechanical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
<b>IGBT Inverter Sector</b>						
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 25\text{A},$ $T_j = 25^\circ\text{C}$	—	1.65	2.15	Volts
		$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 25\text{A},$ $T_j = 125^\circ\text{C}$	—	1.85	2.35	Volts
Diode Forward Voltage	$V_{EC}$	$-I_C = 25\text{A}, V_{CIN} = 15\text{V}, V_D = 15\text{V}$	—	2.3	3.3	Volts
Inductive Load Switching Times	$t_{on}$		0.3	0.8	2.0	$\mu\text{s}$
	$t_{rr}$	$V_D = 15\text{V}, V_{CIN} = 0 \Leftrightarrow 15\text{V}$	—	0.3	0.8	$\mu\text{s}$
	$t_{C(on)}$	$V_{CC} = 600\text{V}, I_C = 25\text{A}$	—	0.4	1.0	$\mu\text{s}$
	$t_{off}$	$T_j = 125^\circ\text{C}$	—	1.2	2.8	$\mu\text{s}$
	$t_{C(off)}$		—	0.4	1.2	$\mu\text{s}$
Collector-Emitter Cutoff Current	$I_{CES}$	$V_{CE} = V_{CES}, V_D = 15\text{V}, T_j = 25^\circ\text{C}$	—	—	1.0	mA
		$V_{CE} = V_{CES}, V_D = 15\text{V}, T_j = 125^\circ\text{C}$	—	—	10	mA
<b>IGBT Brake Sector</b>						
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 25\text{A},$ $T_j = 25^\circ\text{C}$	—	1.65	2.15	Volts
		$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 25\text{A},$ $T_j = 125^\circ\text{C}$	—	1.85	2.35	Volts
Forward Voltage	$V_{FM}$	$I_F = 25\text{A}$	—	2.3	3.3	Volts
Collector-Emitter Cutoff Current	$I_{CES}$	$V_{CE} = V_{CES}, V_D = 15\text{V}, T_j = 25^\circ\text{C}$	—	—	1.0	mA
		$V_{CE} = V_{CES}, V_D = 15\text{V}, T_j = 125^\circ\text{C}$	—	—	10	mA
<b>Control Sector</b>						
Circuit Current	$I_D$	$V_D = 15\text{V}, V_{CIN} = 15\text{V}, V_{N1}-V_{NC}$	—	8	16	mA
		$V_D = 15\text{V}, V_{CIN} = 15\text{V}, V_{XP1}-V_{XPC}$	—	2	4	mA
Input ON Threshold Voltage	$V_{th(on)}$	Applied between $U_P-V_{UPC}$ ,	1.2	1.5	1.8	Volts
Input OFF Threshold Voltage	$V_{th(off)}$	$V_P-V_{VPC}, W_P-V_{WPC}, U_N- V_N- W_N-Br-V_{NC}$	1.7	2.0	2.3	Volts
Short Circuit Trip Level ( $-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}, V_D = 15\text{V}$ )	SC	Inverter Part	50	—	—	Amperes
		Brake Part	50	—	—	Amperes
Short Circuit Current Delay Time	$t_{off(SC)}$	$V_D = 15\text{V}$	—	0.2	—	$\mu\text{s}$
Over Temperature Protection (Detect $T_j$ of IGBT Chip)	OT	Trip Level	135	—	—	$^\circ\text{C}$
		Reset Level	—	20	—	$^\circ\text{C}$
Supply Circuit Under-voltage Protection ( $-20 \leq T_j \leq 125^\circ\text{C}$ )	UV	Trip Level	11.5	12.0	12.5	Volts
		Reset Level	12.0	12.5	13.0	Volts
Fault Output Current*	$I_{FO(H)}$	$V_D = 15\text{V}, V_{CIN} = 15\text{V}$	—	—	0.01	mA
		$V_D = 15\text{V}, V_{CIN} = 15\text{V}$	—	10	15	mA
Fault Output Pulse Width*	$t_{FO}$	$V_D = 15\text{V}$	1.0	1.8	—	ms

\*Fault output is given only when the internal SC, OT and UV protections schemes of either upper or lower arm device operates to protect it.



Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272 www.pwr.com

**PM25RL1B120**  
**Intellimod™ L1-Series**  
**Three Phase IGBT Inverter + Brake**  
 25 Amperes/1200 Volts

**Electrical and Mechanical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
-----------------	--------	-----------------	------	------	------	-------

**Thermal Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

Characteristic	Symbol	Condition	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance	$R_{th(j-c)Q}$	IGBT (Per 1 Element) (Note 1)	—	—	0.97*	$^\circ\text{C/Watt}$
Inverter Part	$R_{th(j-c)D}$	FWDi (Per 1 Element) (Note 1)	—	—	1.60*	$^\circ\text{C/Watt}$
Junction to Case Thermal Resistance	$R_{th(j-c)Q}$	IGBT (Note 1)	—	—	0.97*	$^\circ\text{C/Watt}$
Brake Part	$R_{th(j-c)D}$	FWDi (Note 1)	—	—	1.60*	$^\circ\text{C/Watt}$
Contact Thermal Resistance	$R_{th(c-f)}$	Case to Fin Per Module, Thermal Grease Applied (Note 1)	—	—	0.038	$^\circ\text{C/Watt}$

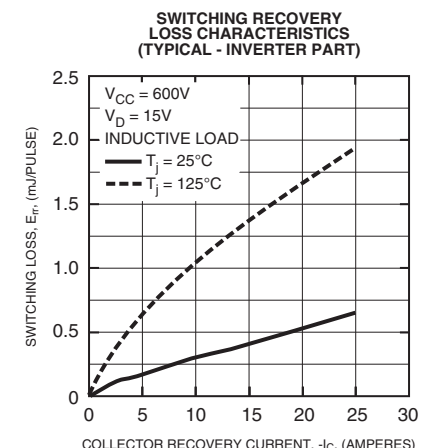
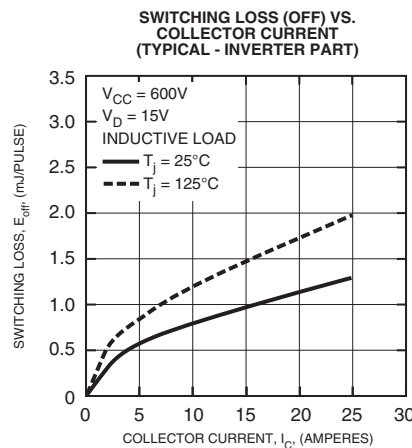
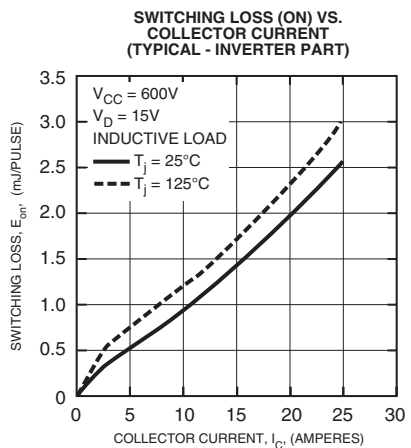
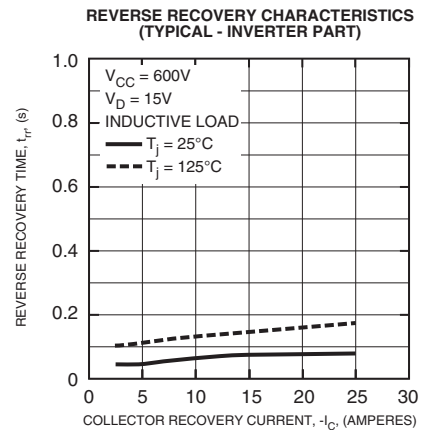
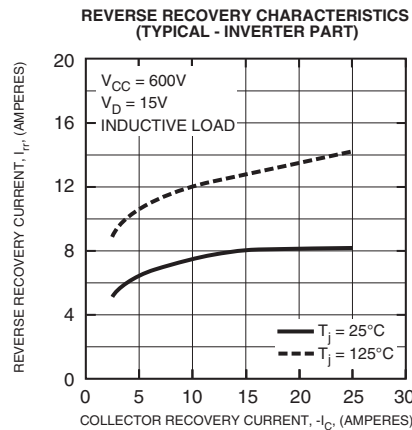
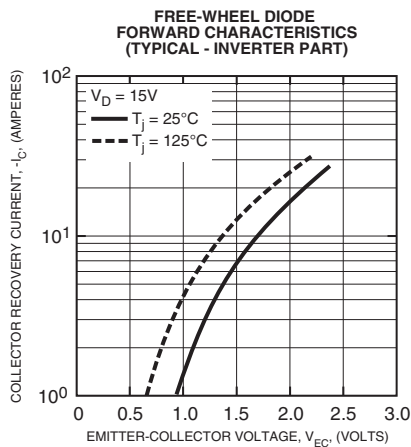
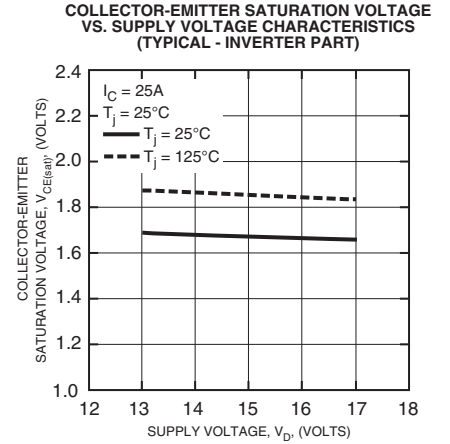
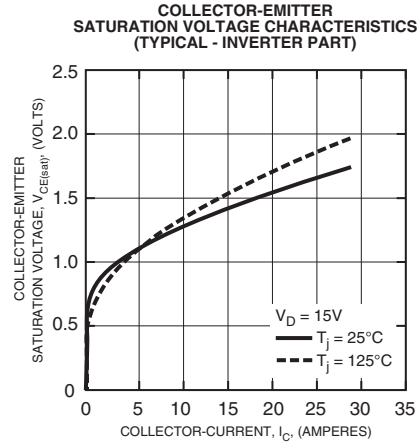
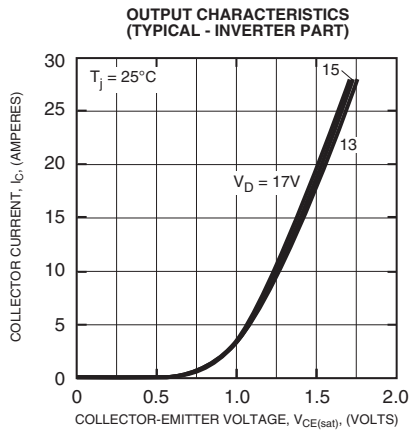
**Recommended Conditions for Use**

Characteristic	Symbol	Condition	Value	Units
Supply Voltage	$V_{CC}$	Applied across P-N Terminals	$\leq 800$	Volts
Control Supply Voltage**	$V_D$	Applied between $V_{UP1}$ - $V_{UPC}$ , $V_{VP1}$ - $V_{VPC}$ , $V_{WP1}$ - $V_{WPC}$ , $V_{N1}$ - $V_{NC}$	$15.0 \pm 1.5$	Volts
Input ON Voltage	$V_{CIN(on)}$	Applied between $U_P$ - $V_{UPC}$ ,	$\leq 0.8$	Volts
Input OFF Voltage	$V_{CIN(off)}$	$V_P$ - $V_{VPC}$ , $W_P$ - $V_{WPC}$ , $U_N$ - $V_N$ - $W_N$ -Br- $V_{NC}$	$\geq 9.0$	Volts
PWM Input Frequency	$f_{PWM}$	—	$\leq 20$	kHz
Arm Shoot-through Blocking Time	$t_{DEAD}$	Input Signal	$\geq 2.5$	$\mu\text{s}$

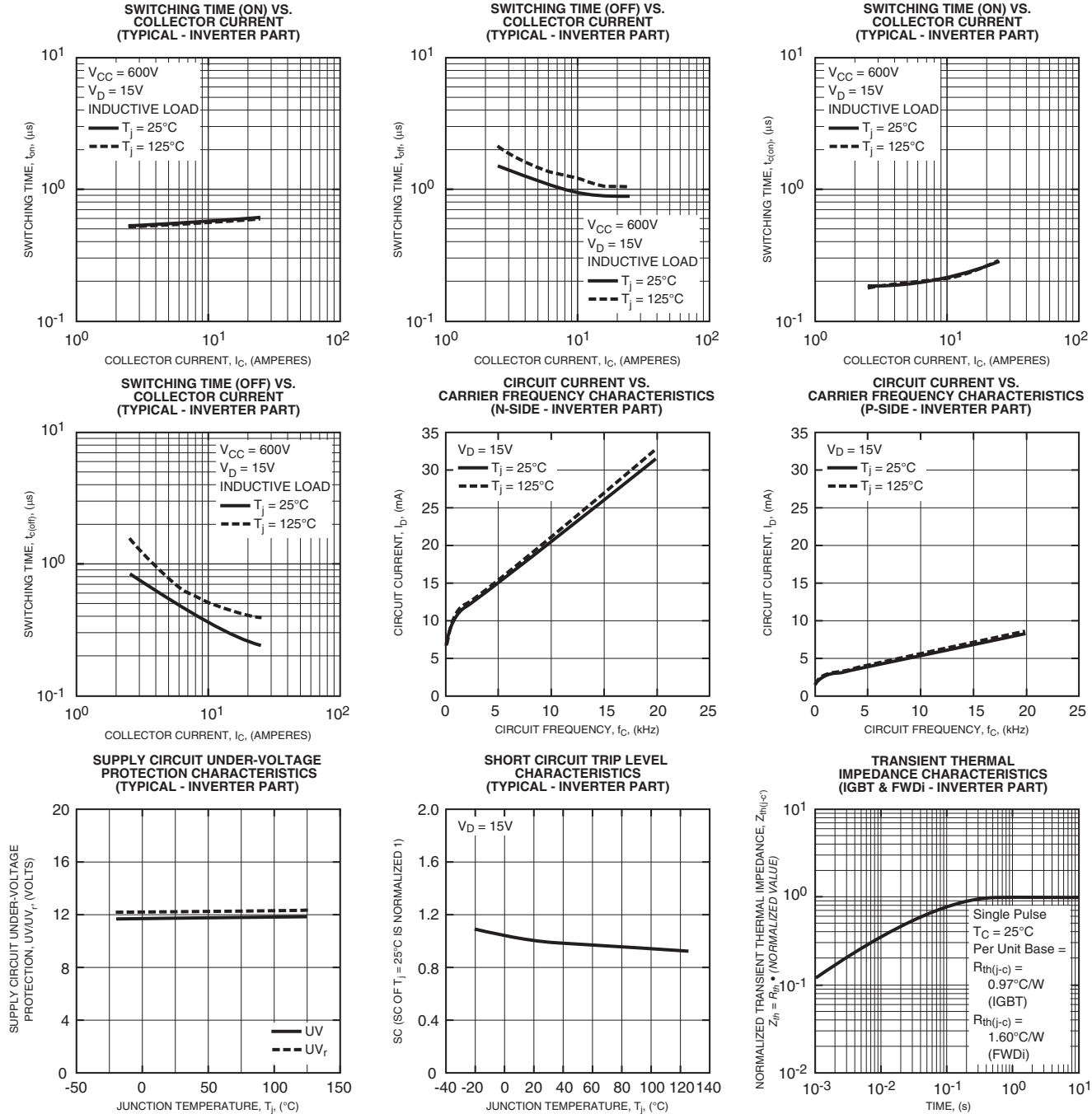
\* If you use this value,  $R_{th(f-a)}$  should be measured just under the chips.

\*\* With ripple satisfying the following conditions:  $dv/dt$  swing  $\leq \pm 5V/\mu\text{s}$ , Variation  $\leq 2V$  peak to peak.

**PM25RL1B120**  
**Intellimod™ L1-Series**  
**Three Phase IGBT Inverter + Brake**  
**25 Amperes/1200 Volts**



**PM25RL1B120**  
**Intellimod™ L1-Series**  
**Three Phase IGBT Inverter + Brake**  
 25 Amperes/1200 Volts





Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272 www.pwr.com

**PM25RL1B120**  
**Intellimod™ L1-Series**  
**Three Phase IGBT Inverter + Brake**  
**25 Amperes/1200 Volts**

